

Figure 1 - Seaming Paradiene 20 TS - Preferred Method

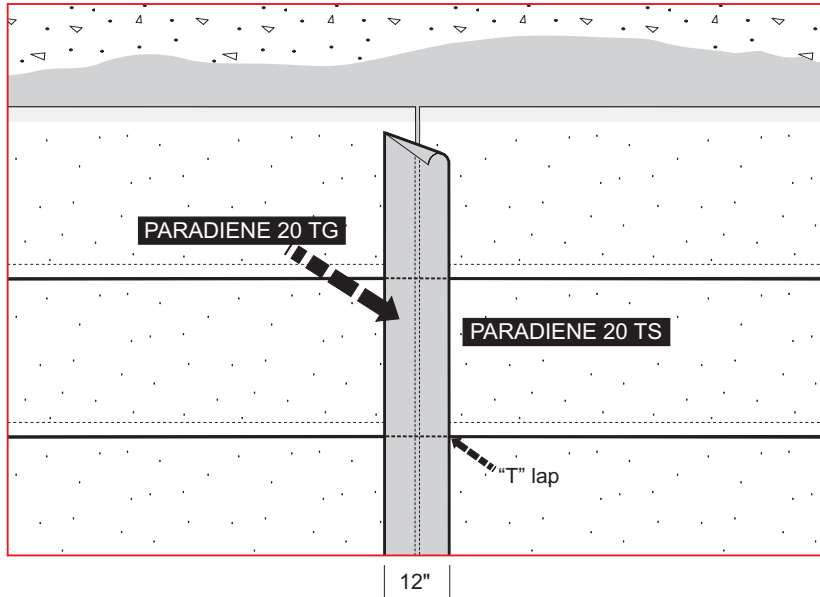


Figure 1. Abut adjoining ends of Paradiene 20 TS. Do not lap. Fully torch minimum 12 inch wide strips of Paradiene 20 TG centered over the joints of the Paradiene 20 TS. Probe "T" laps. to ensure that full adhesion is achieved.

Figures 2-4 - Seaming Paradiene 20 TS - Alternative Method

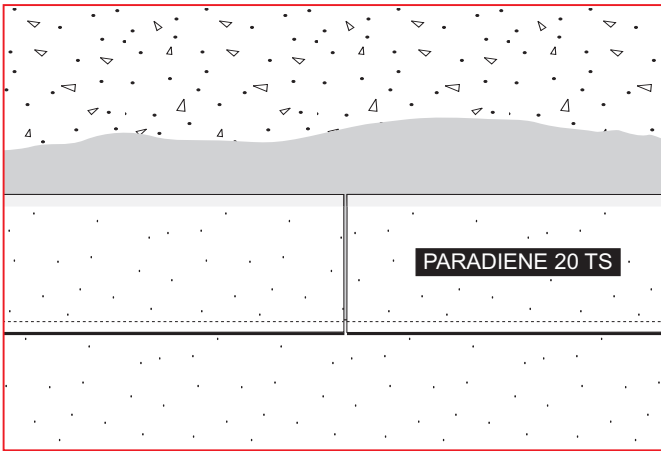


FIGURE 2. Abut adjoining ends of Paradiene 20 TS. Do not lap.

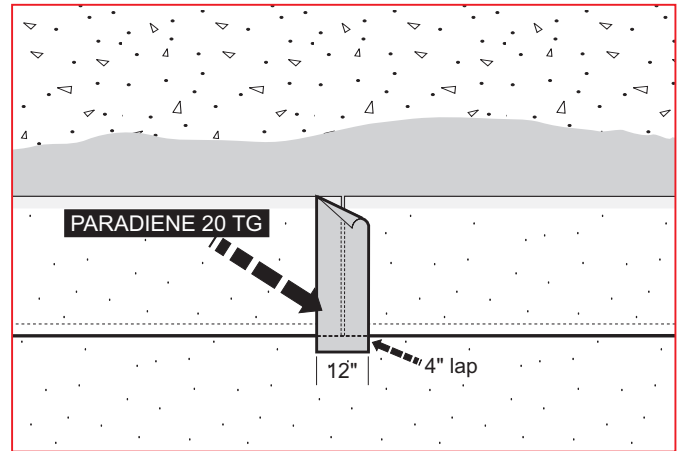


FIGURE 3. Fully torch minimum 12 inch wide strips of Paradiene 20 TG centered over the joint of the Paradiene 20 TS, extending the Paradiene 20 TG a minimum of 4 inches beyond the side lap.

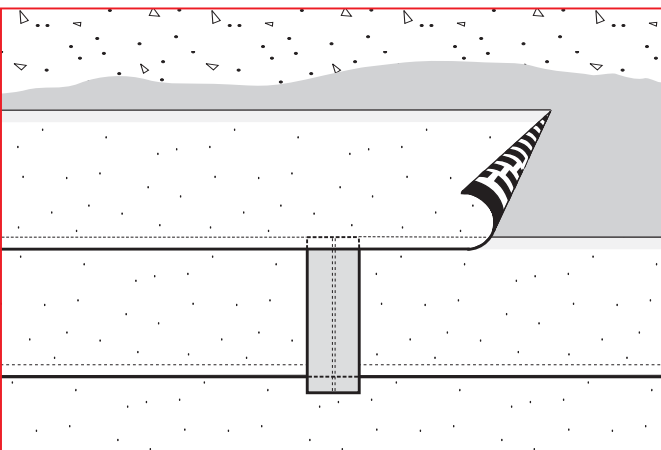


FIGURE 4. Torch the next course of Paradiene 20 TS, lapping over the seamed area of the previous Paradiene 20 TS course.